



**Kuhner** shaker

**Kuhner TOM**

**Off-gas analysis in shake flask**

16.10.2022

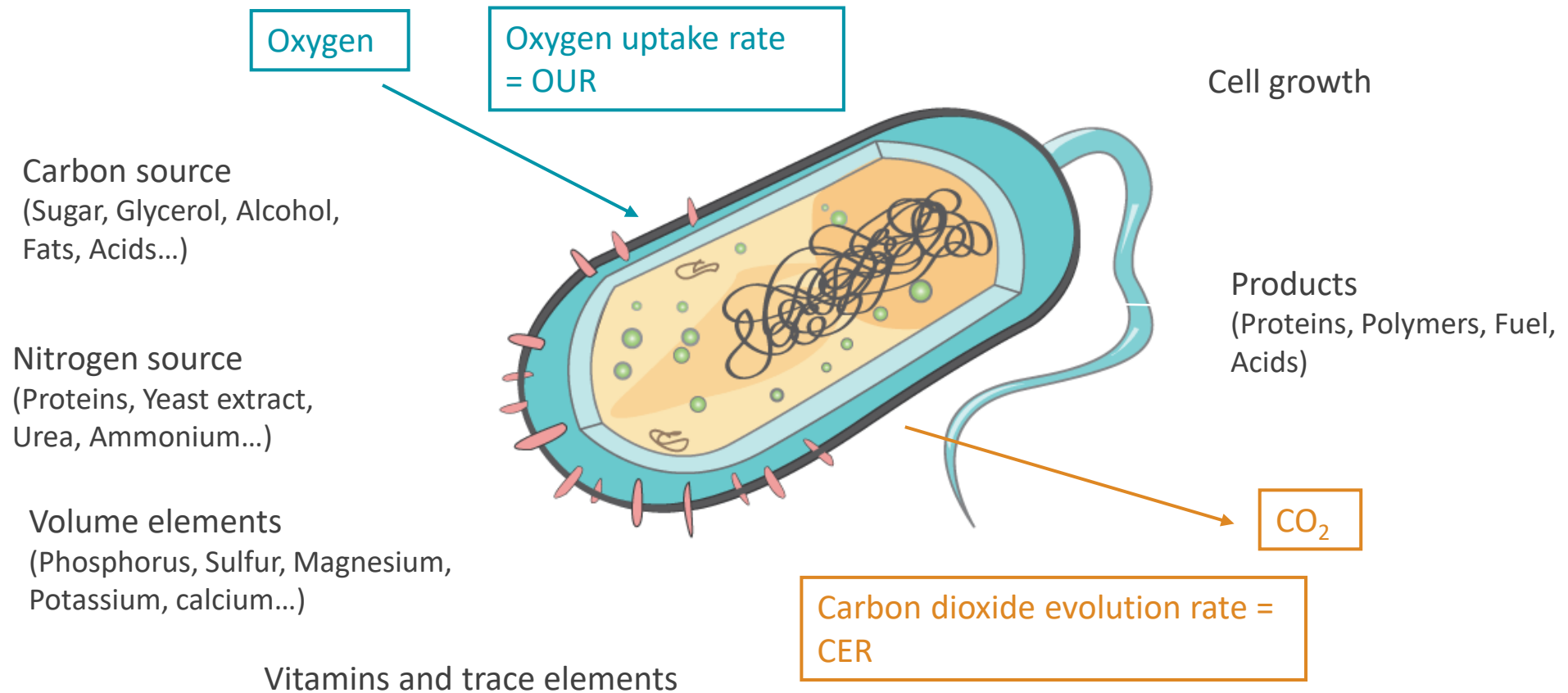
# What is TOM doing

TOM measures oxygen consumption and CO<sub>2</sub> production of microorganisms or cells in up to 16 shake flasks via non-invasive head space analysis



# Why do we need TOM

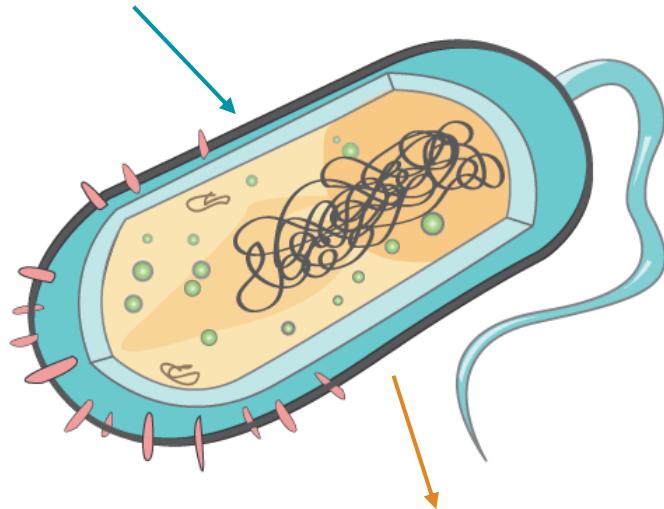
Oxygen uptake and CO<sub>2</sub> production are essential in cell metabolism



# Why do we need TOM

TOM measures oxygen transfer rate (OTR) and carbon dioxide transfer rate (CTR)

Oxygen uptake rate = OUR



Carbon dioxide evolution rate = CER

$$\text{OTR} = \text{OUR}$$

Solubility of oxygen in medium is low

$$\text{CTR} \approx \text{CER}$$

Microbial process

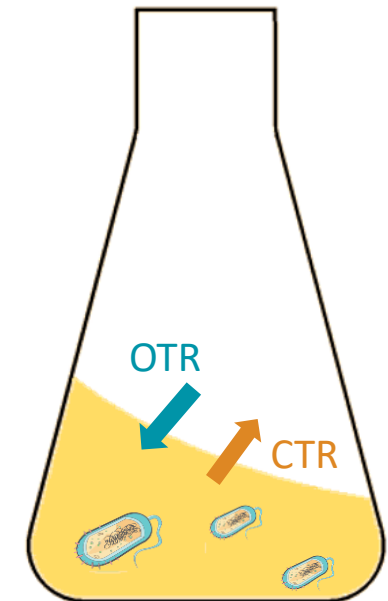
$$\text{CTR} \neq \text{CER}$$

In bicarbonate buffered medium, CTR is influenced by both, **cell metabolism and pH**

$$\text{TQ} = \text{CTR}/\text{OTR}$$

Transfer quotient (TQ)  $\approx$  Respiration quotient (RQ) in microbial process

Transfer quotient (TQ)  $\neq$  Respiration quotient (RQ) in bicarbonated buffered medium



# Value of OTR and CTR measurement

Most quantities that are measured in biotechnological processes such as temperature, pH, DOT or other concentrations are the result of processes that happened in the past. They cannot directly be compared between different cultivation conditions and scales. E.g. the DOT (dissolved oxygen tension) is a result of shaking speed, fill volume etc. and consumption of oxygen in the past.

On the other side “Rates” like OTR and CTR give us the quantitative measure of what is happening in that moment. They tell us “how much” is consumed or produced “now”.

Therefore, OTR and CTR can be correlated to other important parameters like substrate consumption, viable cell density, product formation and are comparable through all scales and conditions. Comparison of OTR and CTR (respiration quotient) can even tell what is produced or consumed via stoichiometric correlations.

# Wide range of applications

Preculture observation (also in production)  
Reduced sampling at interesting timepoints

Easier scale up

- $k_L a$  determination
- Kown Aeration

Metabolic flux analysis (RQ, carbon balancing)

Measurement of  $\mu$ ,  $k_L a$ ,  $Y_{x/s}$

Media development/optimization

Substrate inhibition/limitation, pH inhibition

Process monitoring and improved understanding for process development (PAT), for aerobic and anaerobic microbial cultures or cell cultures

Detection of unwanted cultivation conditions  
(limitations, out of phase operation)

Cell viability

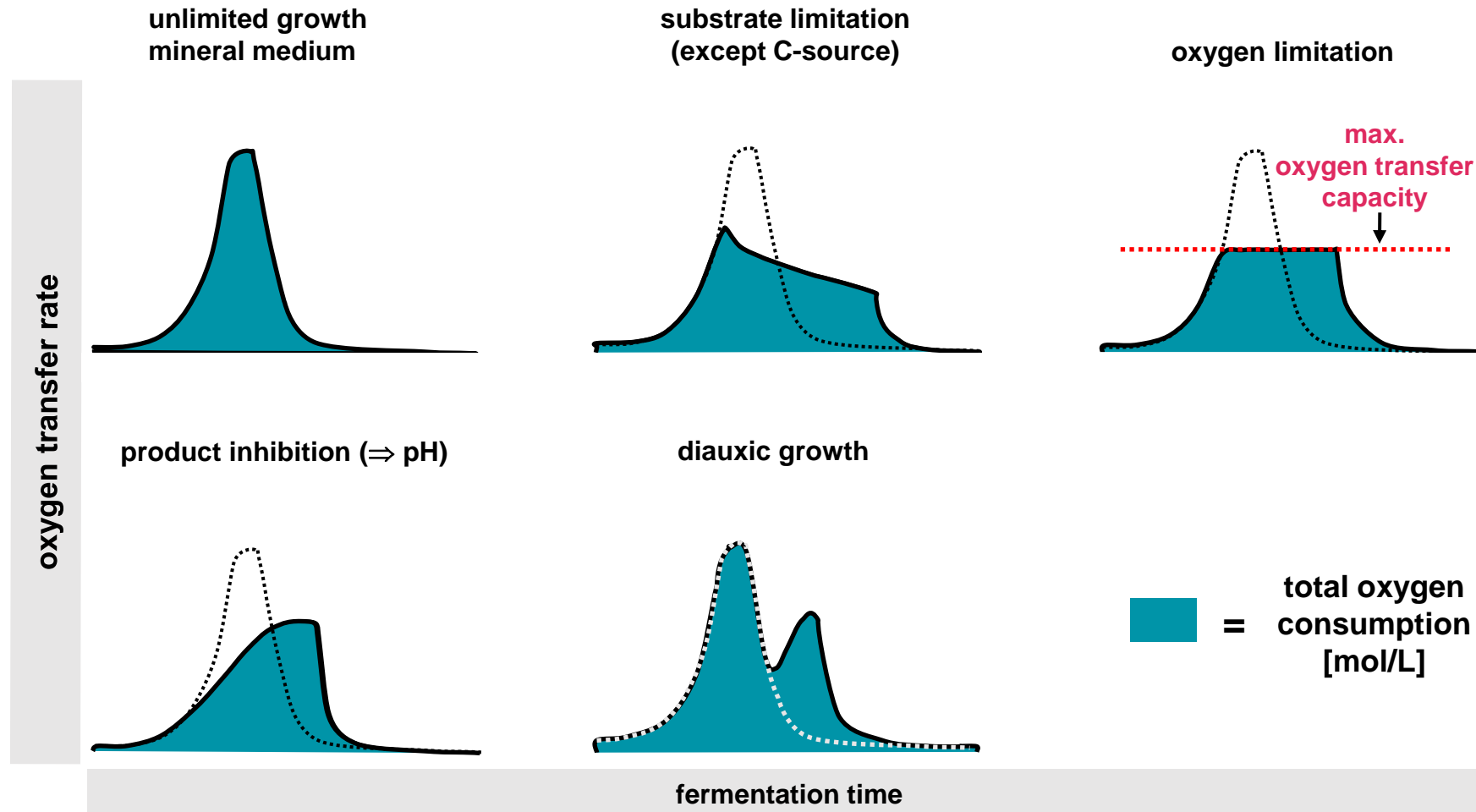
pH changes

OTR potentially related to glucose consumption

Non-invasive gas phase measurement

- Solid substrate
- Adherent cells
- Turbid medium
- Filamentous organisms

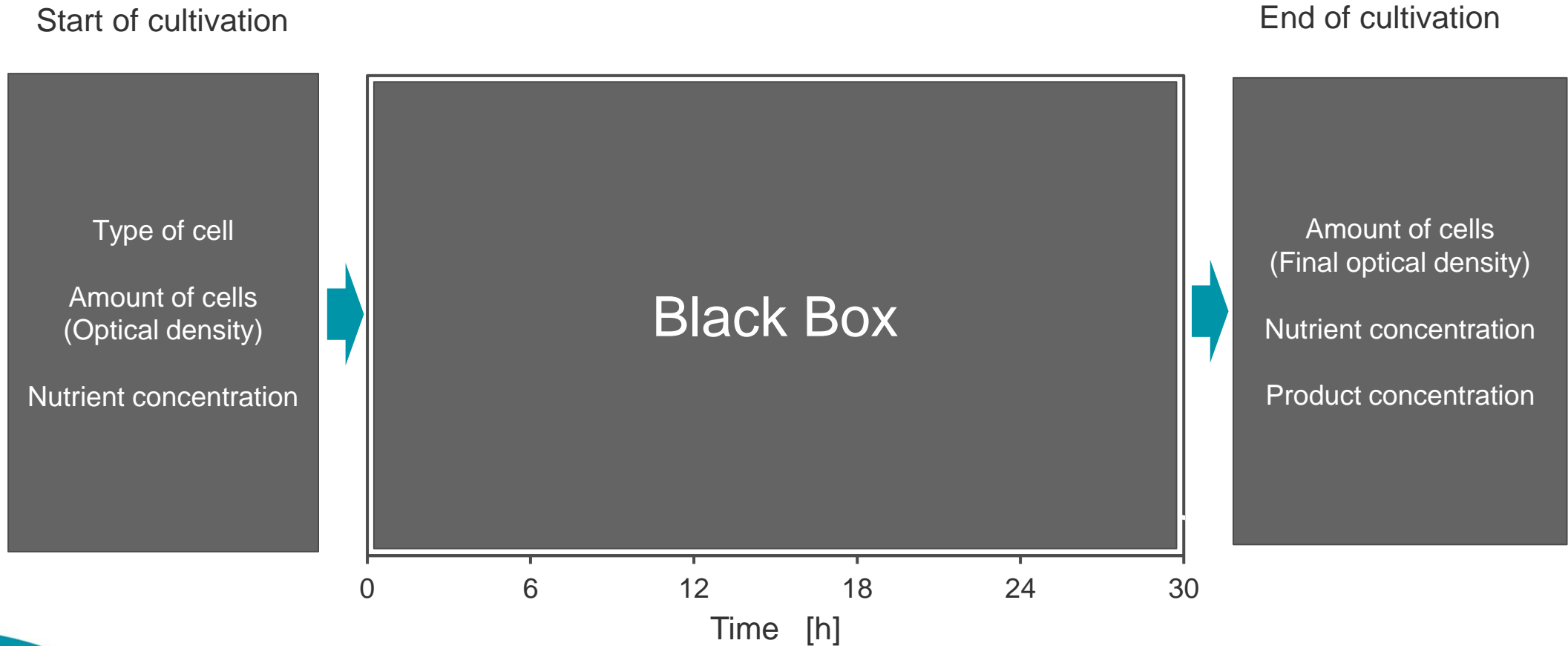
# Interprete Oxygen transfer rate



Anderlei, Tibor & Büchs, Jochen. (2000). Device for sterile online measurement of the oxygen transfer rate in shaking flask. Biochemical Engineering Journal. 7.

# Motivation

From blackbox cultivation to easy process understanding





# Motivation

## Exemplary interpretation of a yeast cultivation

### CTR

Growth rate

C-source depletion

### OTR

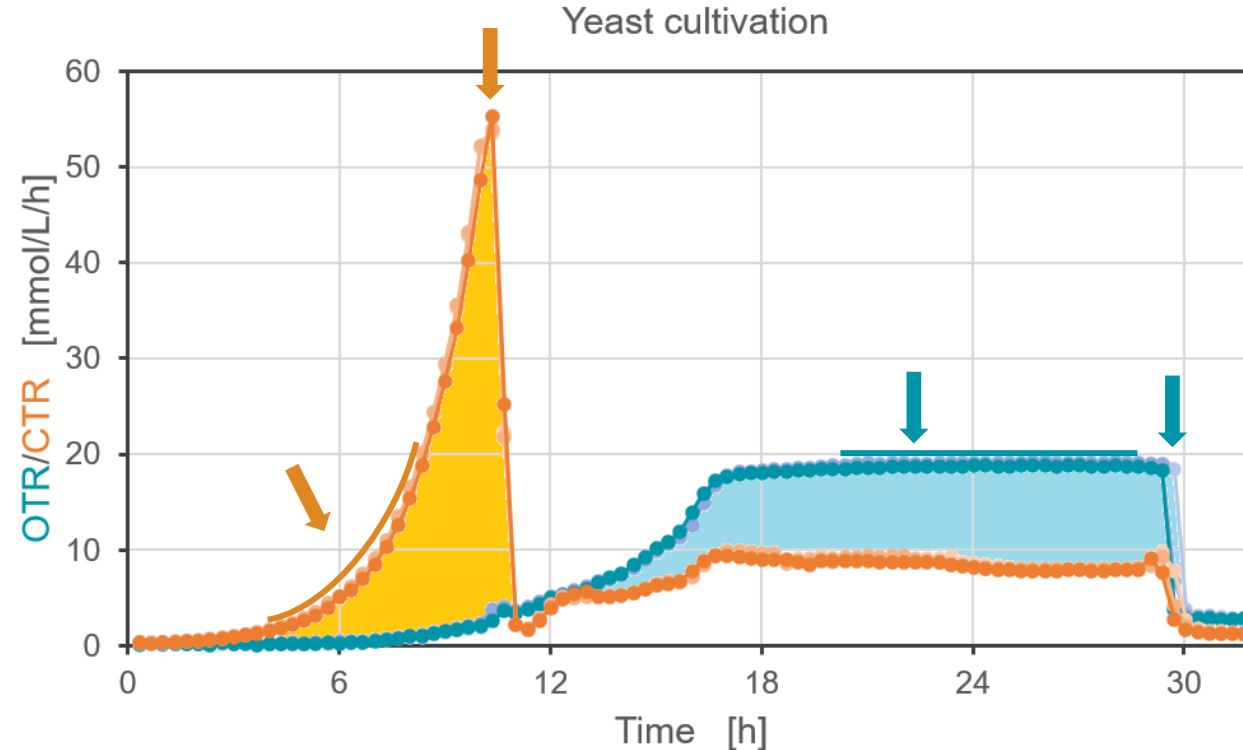
Oxygen limitation

End of process

Respiratory quotient

Ethanol formation

Ethanol consumption



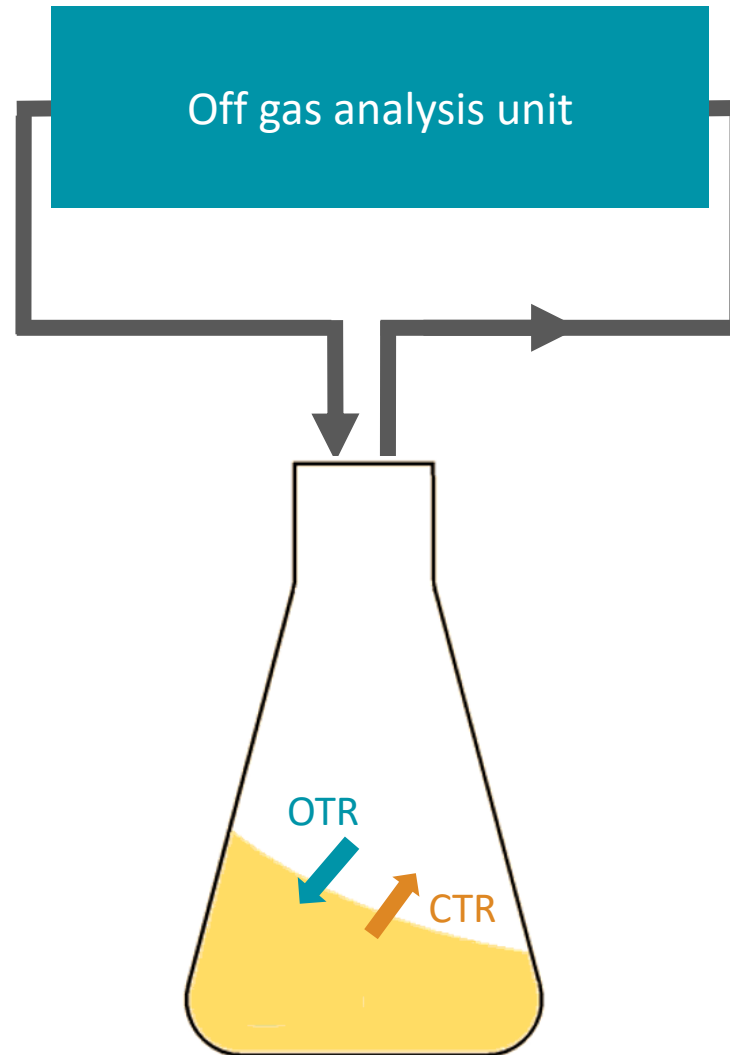
# Oxygen and CO<sub>2</sub> is detected in an off-gas recycle

Robust to shaking movement

Sensitive electronics are not shaken

No footprint on shaker tray

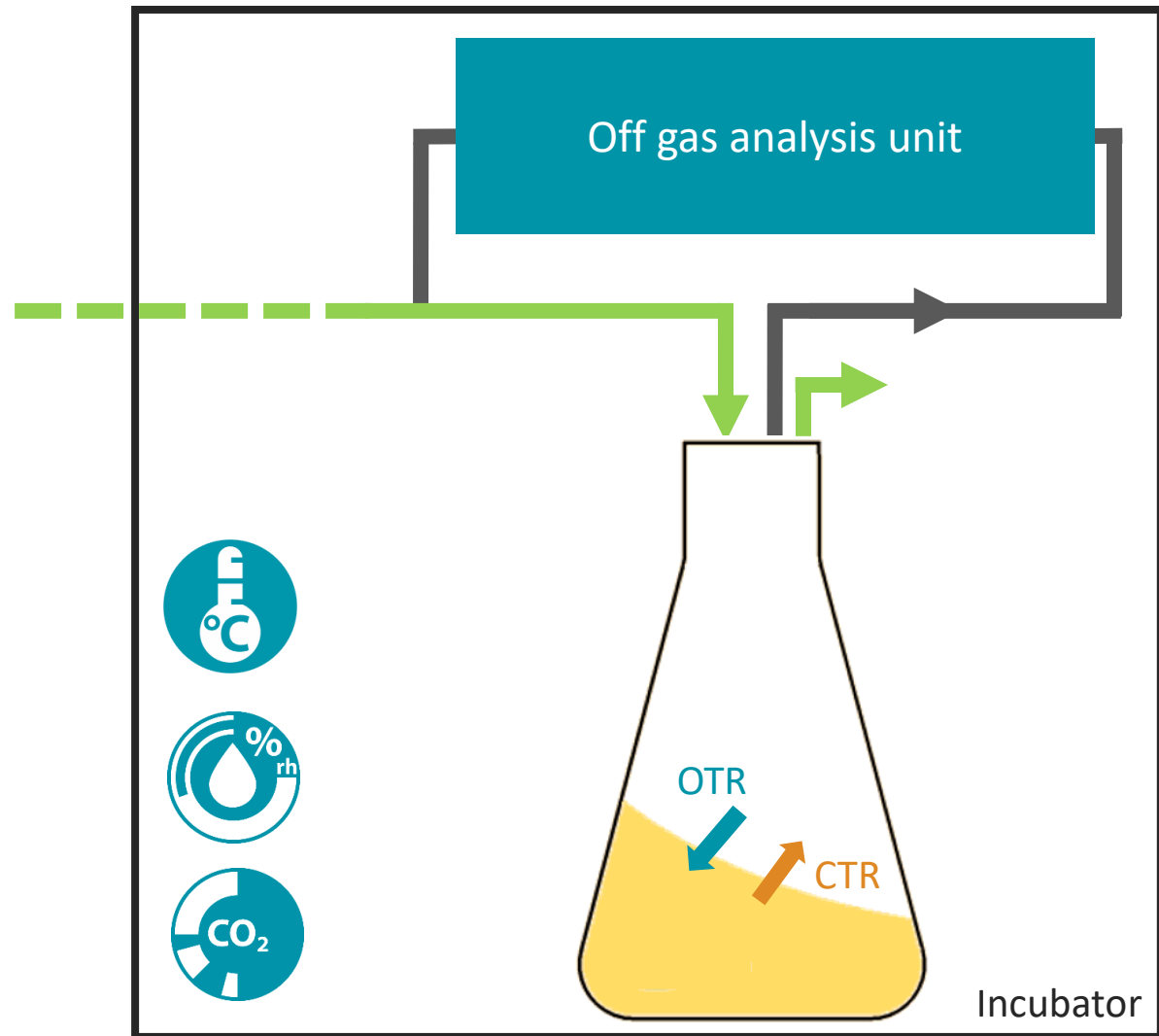
Any flask could be fitted with an appropriate plug



# Active aeration

Variable aeration with

- a) Compressed air (microbial application)
- b) Conditioned incubator air (cell culture application)

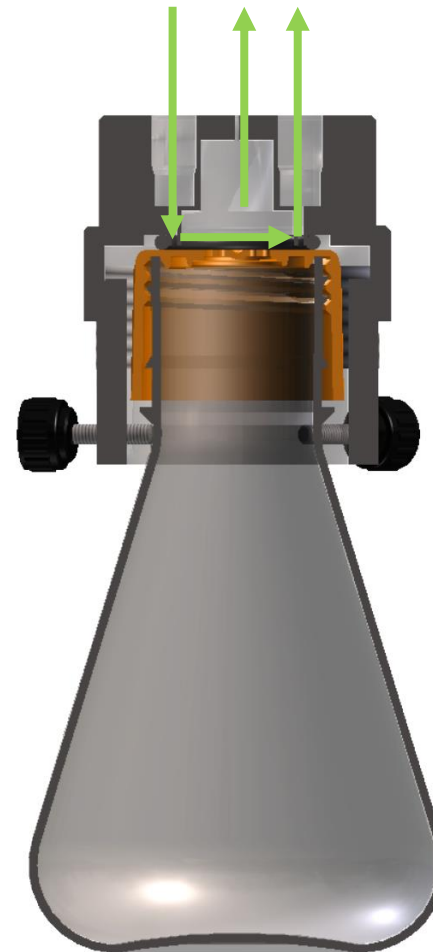


# Single use flasks

Sterile vent cap stays in place

Simply use adapter ring for the specific flask size

Recommended for cell culture applications

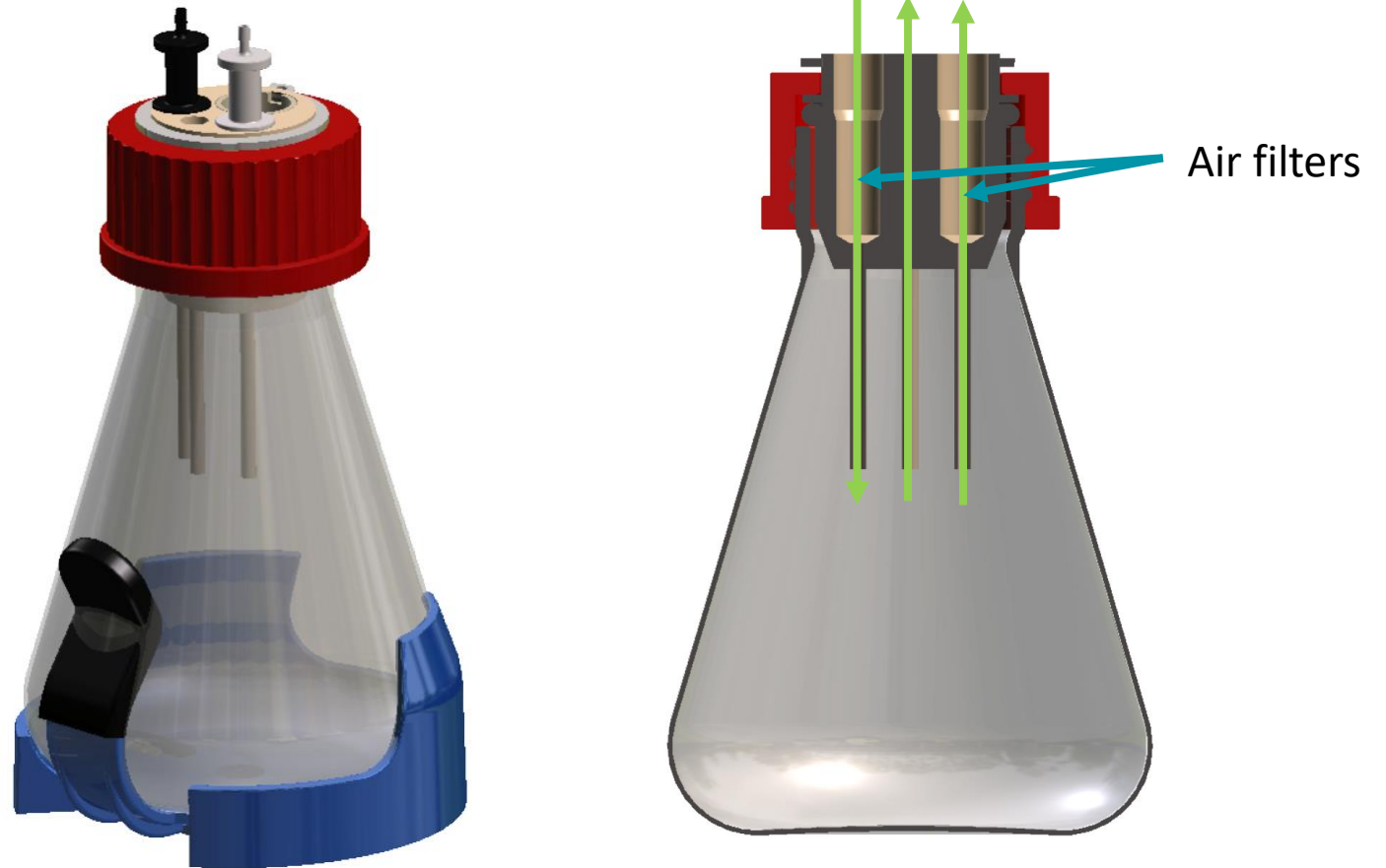


# Autoclavable glass flasks

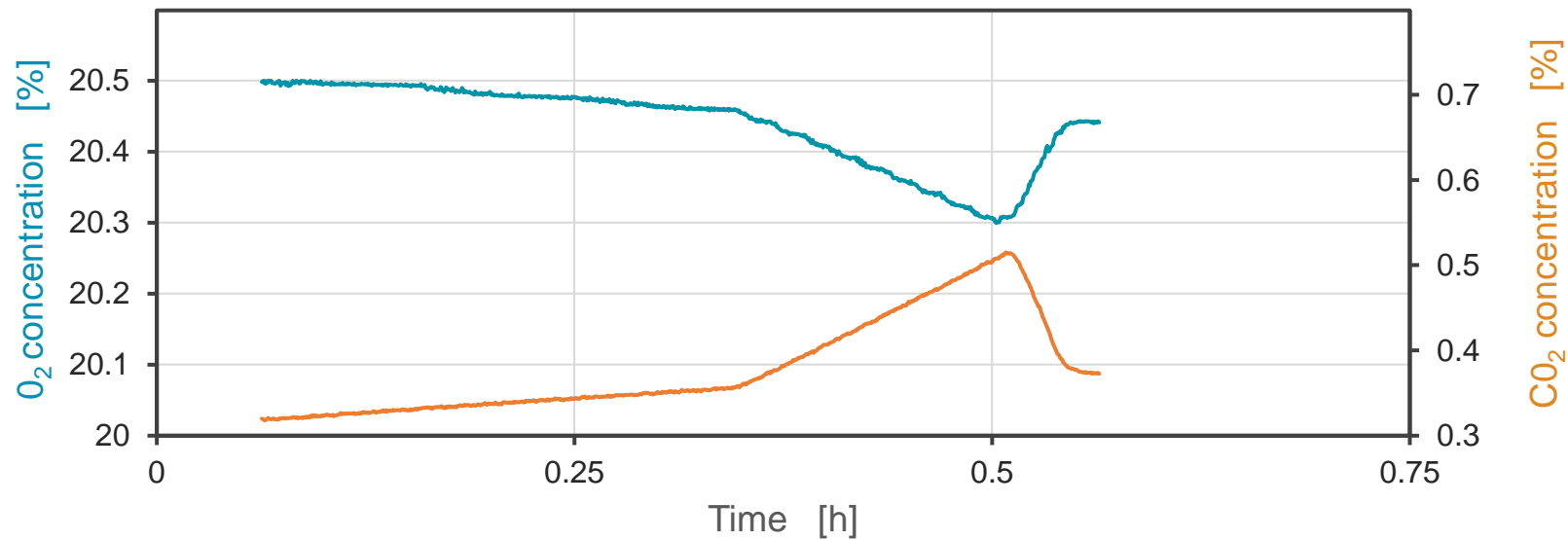
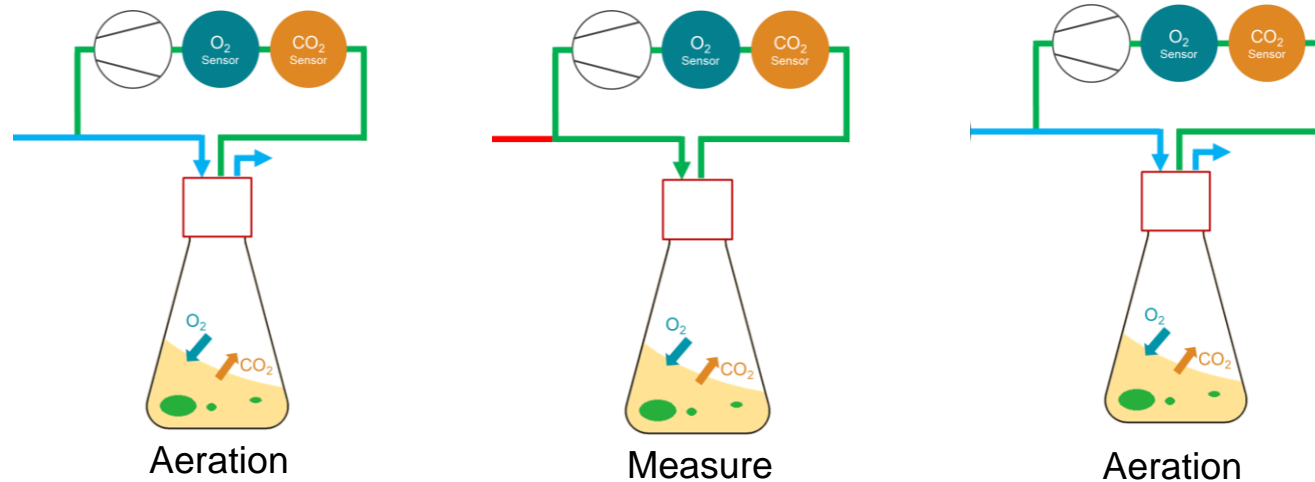
Glass flasks with thread are easy to use, autoclavable and reusable

Direct aeration to the flasks via air filters

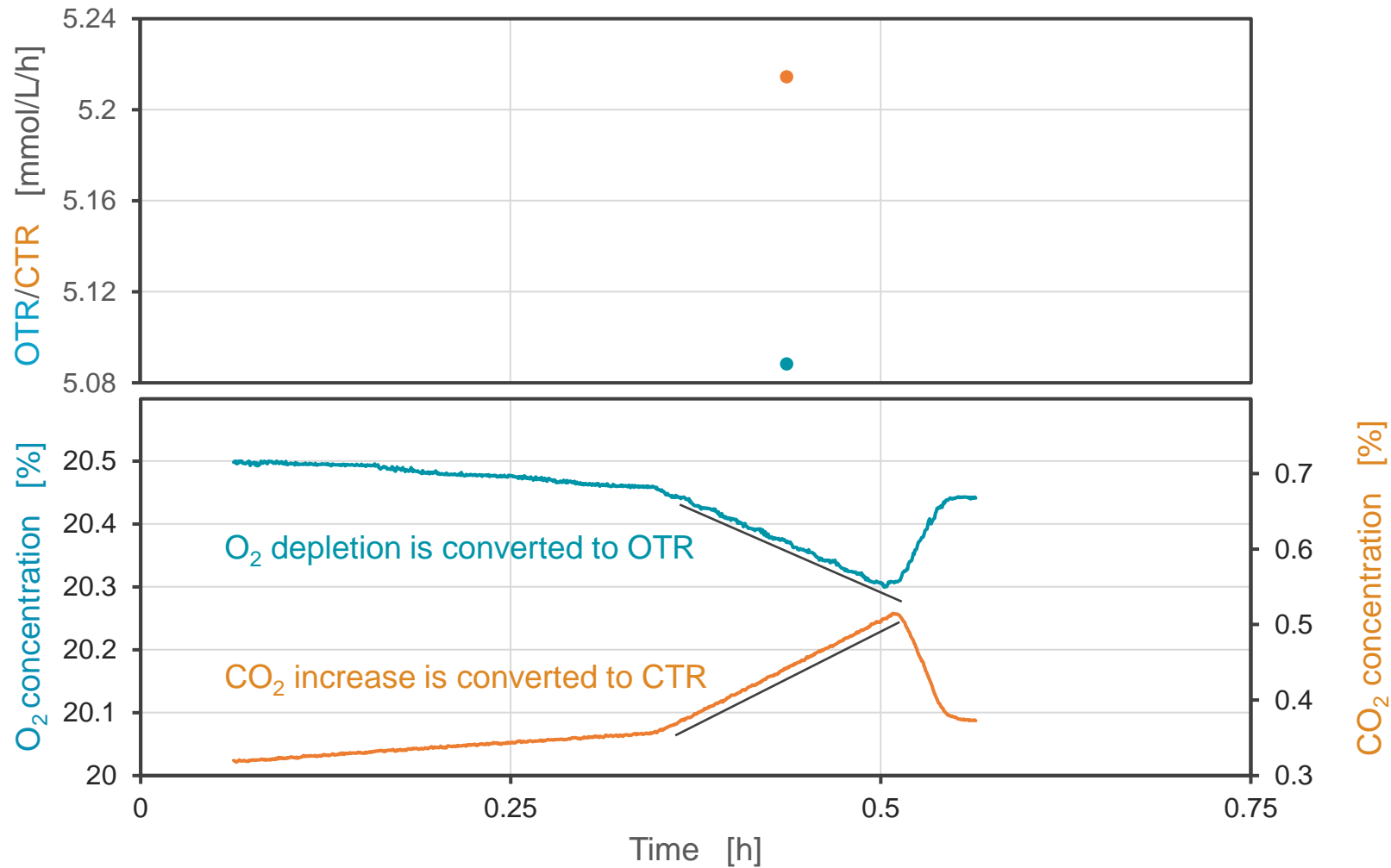
Recommended for microbial applications



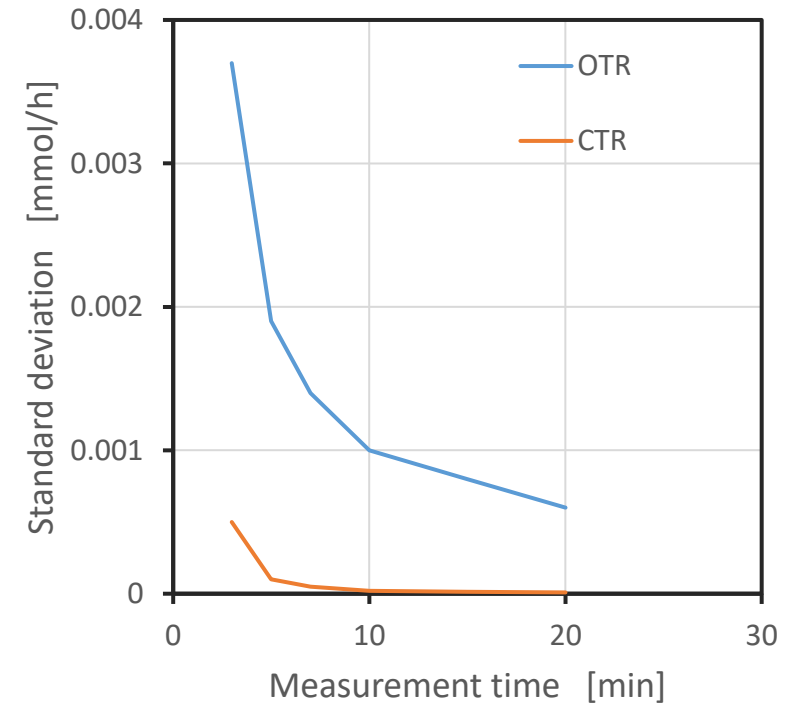
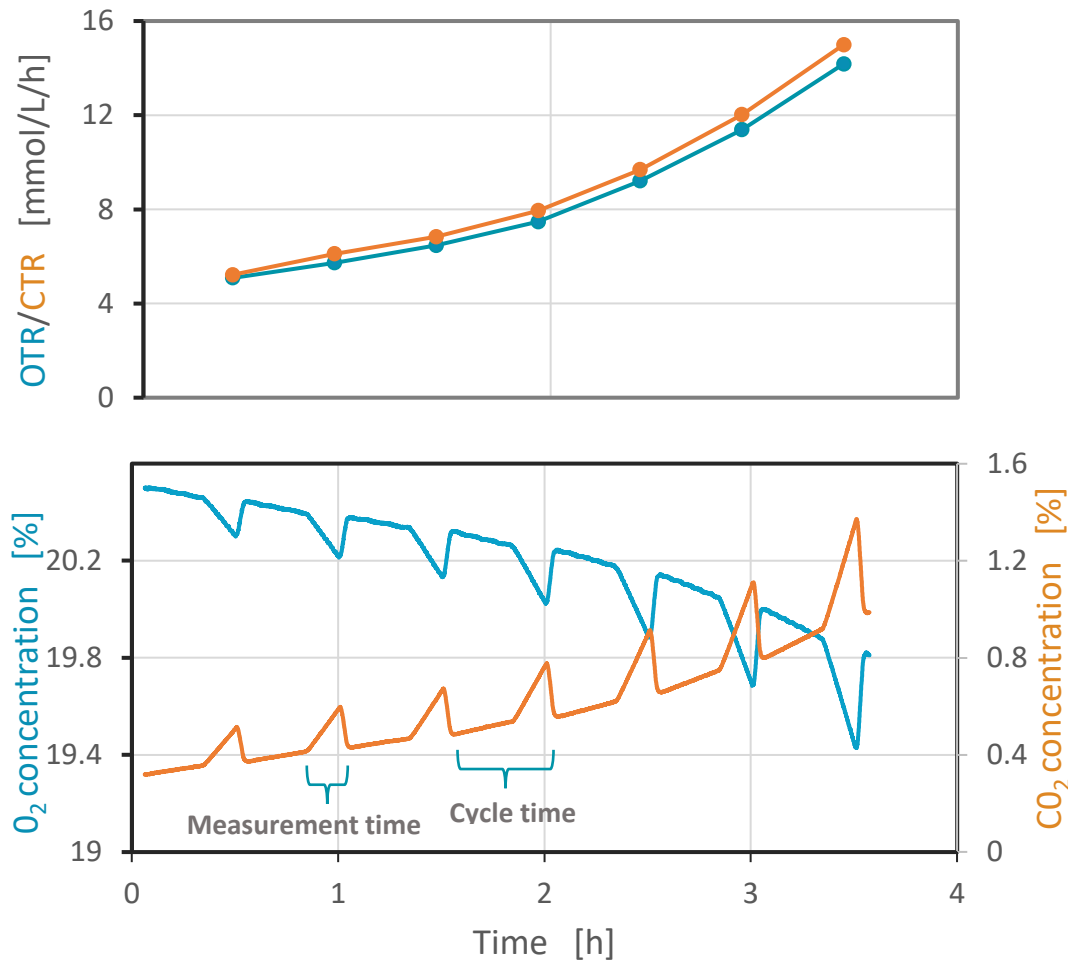
# Dynamic measurement for high accuracy



# Dynamic measurement for high accuracy



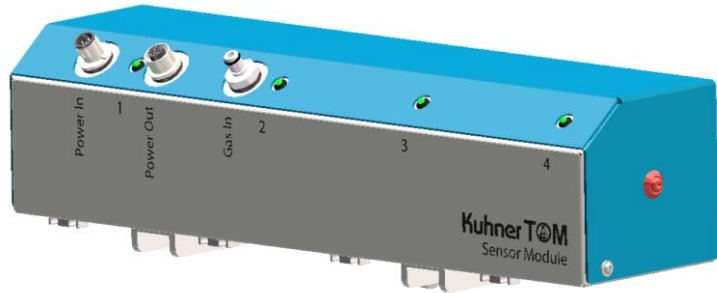
# Dynamic measurement for high accuracy



**OTR (CTR) = mmol/L(liquid volume)/h**

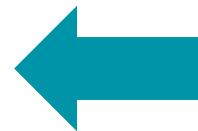
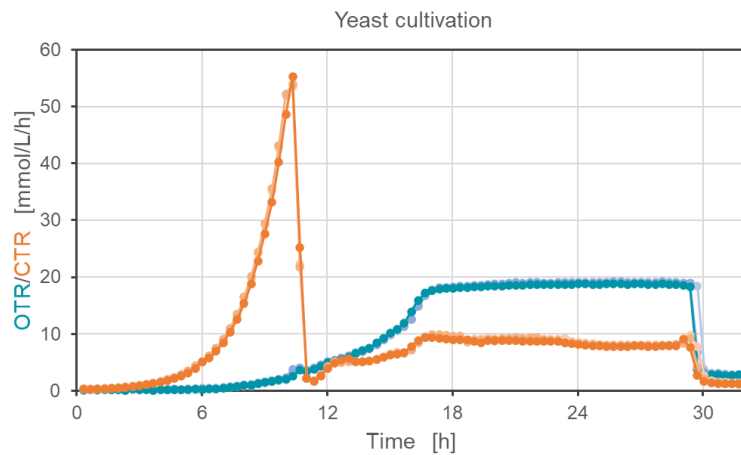
Long measurement time gives higher precision but less data points!



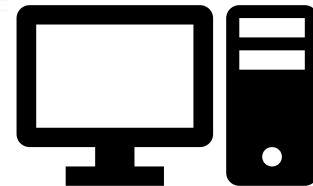
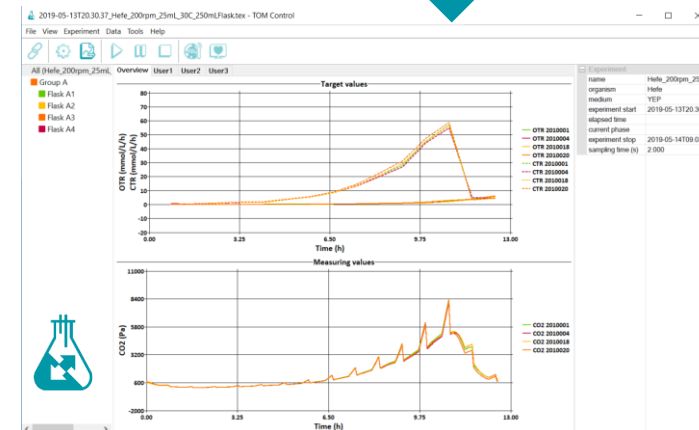


**A single sensor module is ready for aeration and measurement in 4 individual flasks**

**Up to 4 sensor modules can be mounted in 1 shaker cabinet**



**Data export to .csv**



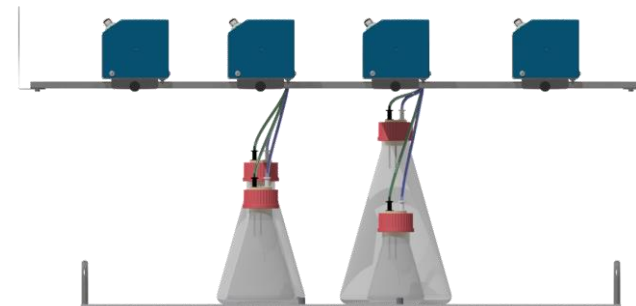
**TOM Control software for operation and visualization**

# Flexible and modular design

Fits to any Kuhner incubator shaker

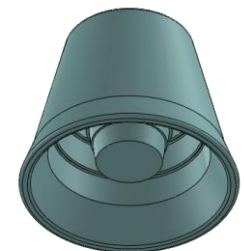


1-4 sensor modules (4-16 flasks)



Variable flask size depending on shaker

Multiple flask types and sizes  
(also ready for custom flasks)



# We adapt to your shake flask



## Kuhner glass erlenmeyer flask with GL45 thread:

250 mL, 500 mL, 1000 mL  
2, 3, 5L upon request

## Flasks compatible with Flexcap:

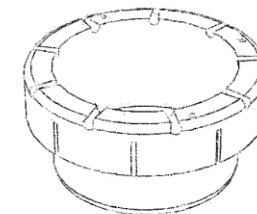
- 100 mL to 1 L wide neck glass erlenmeyer flask
- 250 mL to 5 L narrow neck glass erlenmeyer flask
- Bottom baffled GL45 flasks (non-splashing conditions)
- Ultrayield flask 250, 500, 1000 mL
- Corning 250 mL flask and 50 mL tubes for direct aeration
- ...to be continued, from inner diameter 25mm to outer diameter 55 mm

## Cell culture Adapter Lid:

- Corning 125, 250, 500, 1000 mL flask
- 50 mL tubes

## Custom made lids for special applications:

- E.g. 1.6, 2.8, 5 L Optimum growth flasks



Further information at:

[https://kuhner.com/en/products/data/Add-ons\\_KuhnerTOM.php?highlight=TOM](https://kuhner.com/en/products/data/Add-ons_KuhnerTOM.php?highlight=TOM)

- Scientific publications
- AppNotes
- DataSheets

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